



TWIN-SPINDLE, TWIN-TURRET TURNING CENTERS WITH Y-AXES

# PUMA TT

1800MS/SY



# PUMA TT1800 SERIES

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The PUMA TT1800SY series is an 8" chuck/ 65mm (2.6 inch) bar diameter capacity high-productivity horizontal turning center equipped with twin opposed spindles, and upper and lower turrets. The left and right spindles can machine, and eject, workpieces independently for best-in-class productivity.

The PUMA TT Series has become one of DN Solutions's best-selling products and is favored by customers all around the world.



The compact PUMA TT1800SY is equipped with a range of features that improve manufacturers' efficiencies. These include the 24 tool positions in the machine's upper and lower turrets which enable complex parts, requiring numerous tools, to be machined to completion in a single set up.



## EXCELLENT RIGIDITY AND POWER

The left and right spindles and the upper and lower turrets operate independently to double the machine's productivity.

## PRODUCTIVITY - DOUBLED

The machine's 40m/min rapid rates and high-rigidity roller LM guideways deliver impressive speed and productivity.

## ADVANCED AUTOMATION

The left and right spindles are equipped with independent parts catcher and unloading/conveyor systems for fully-automated operation.

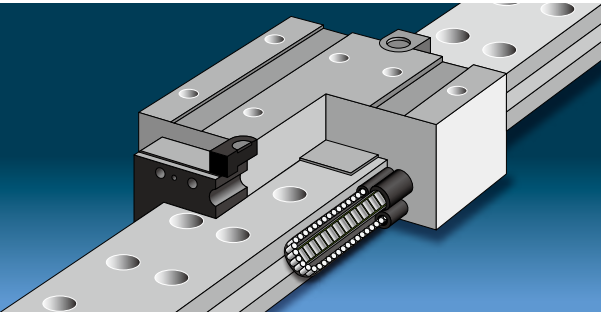
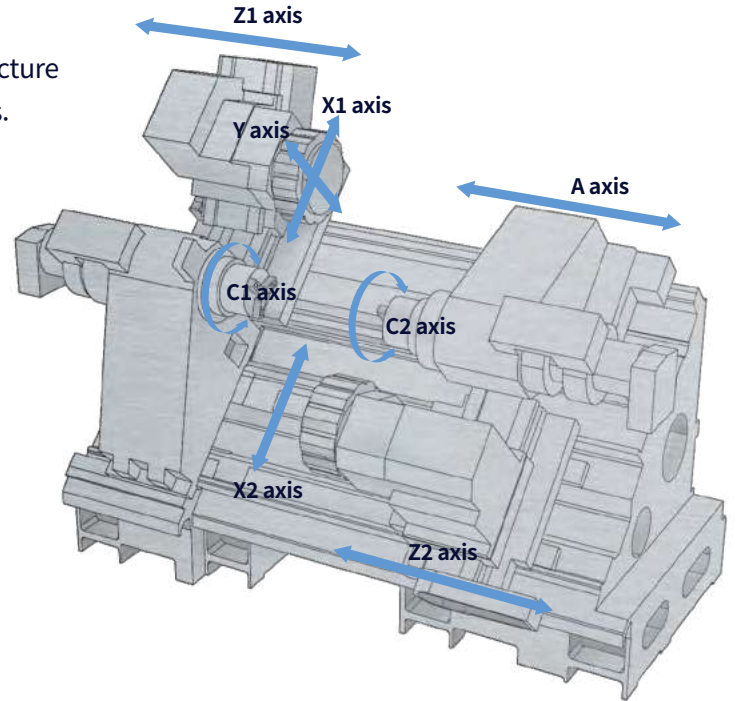
# BASIC STRUCTURE

The Z- and A- axes are equipped with roller LM guide ways for increased rigidity and high speed, while the X- and Y-axes have a box guideway design for optimum rigidity: together they deliver maximum productivity.

## Feed axes configuration

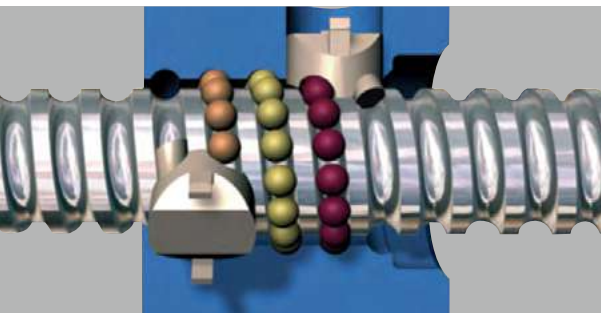
High-productivity is achieved with a process-intensive structure comprising opposing spindles and upper and lower turrets.

| Description         |             | Unit        | PUMA TT1800MS                   | PUMA TT1800SY          |
|---------------------|-------------|-------------|---------------------------------|------------------------|
| Travel distance     | X1, X2 axes | mm (inch)   | X1: 165 (6.5) / X2: 190 (7.5)   |                        |
|                     | Z1, Z2 axes | mm (inch)   | Z1: 700 (27.6) / Z2: 720 (28.3) |                        |
|                     | Y axes      | mm (inch)   | -                               | 100 (±50) (3.9 (±2.0)) |
|                     | A axes      | mm (inch)   | 770 (30.3)                      |                        |
| Rapid traverse rate | X1, X2 axes | m/min (ipm) | 20 (787.4)                      |                        |
|                     | Z1, Z2 axes | m/min (ipm) | 40 (1574.8)                     |                        |
|                     | Y axes      | m/min (ipm) | -                               | 7.5 (295.3)            |
|                     | A axes      | m/min (ipm) | 40 (1574.8)                     |                        |



### LM Guide

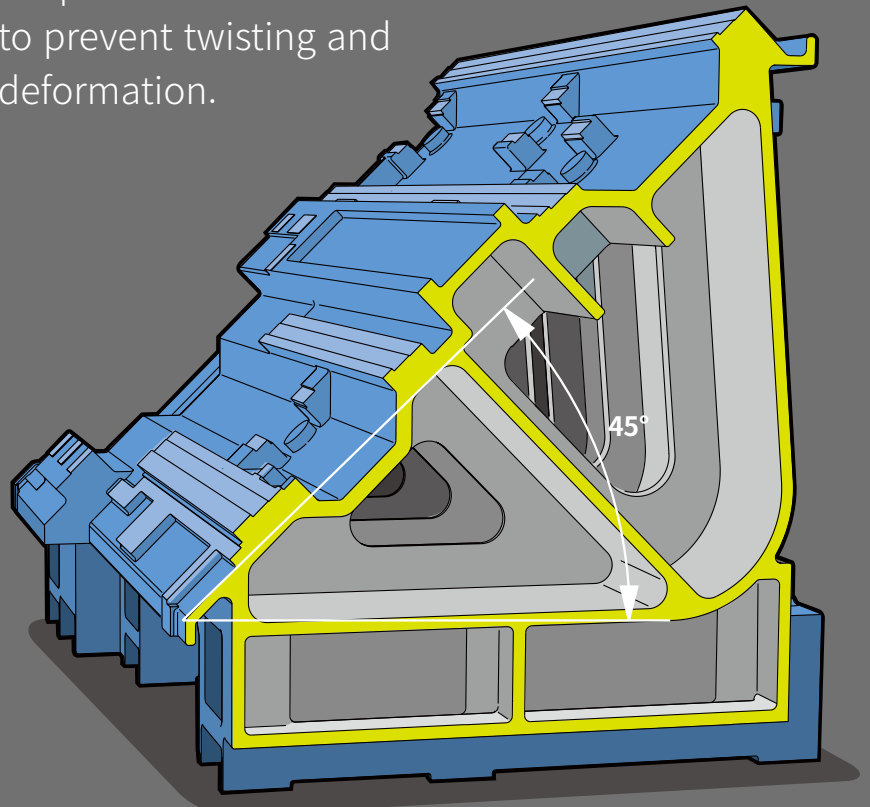
High-rigidity / high-speed structure with roller LM guides on the Z- and A-axes.



### Ball Screw

Temperature fluctuations on the travel system have been minimized through the use of low friction ball screws.

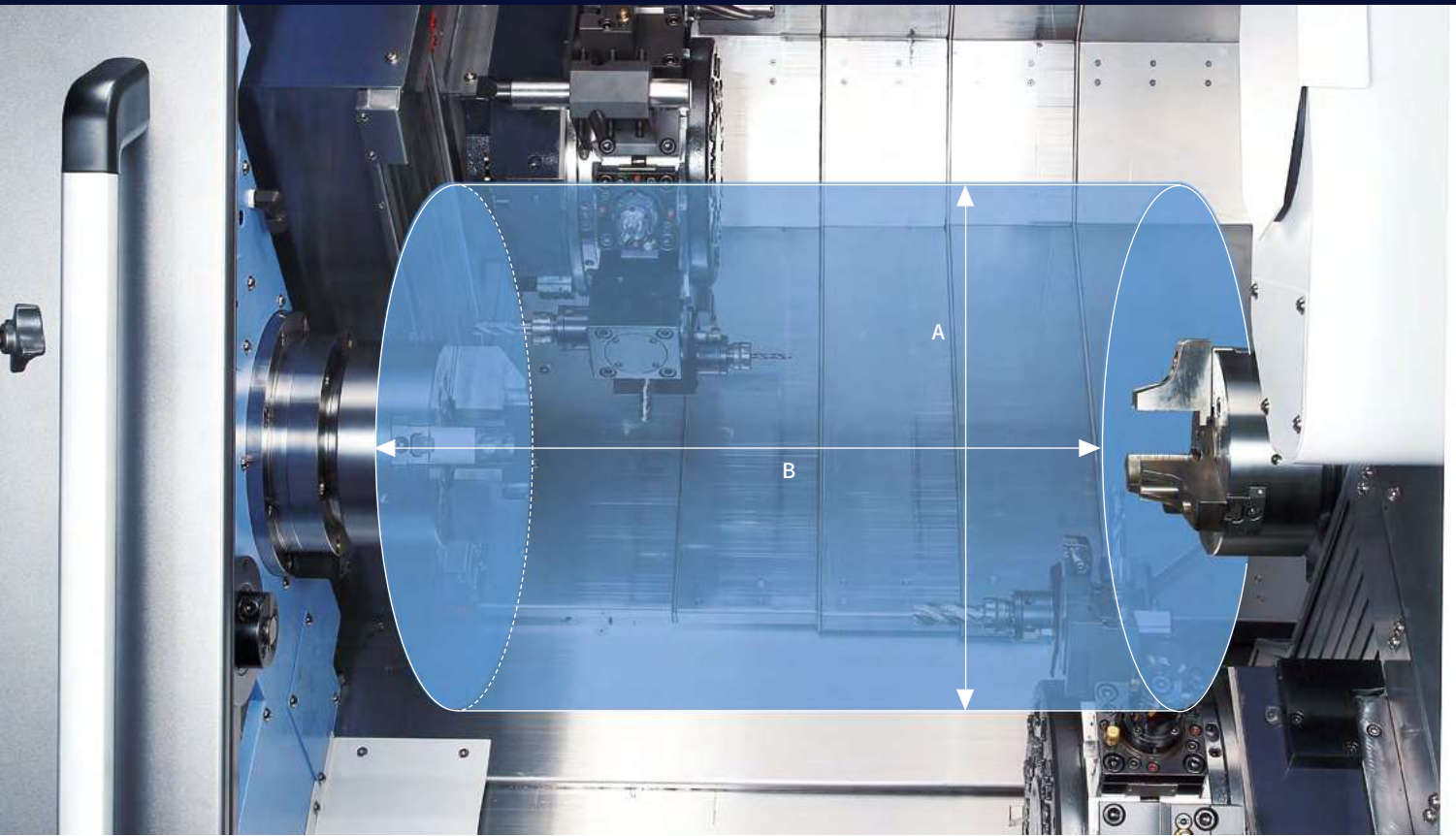
Designed as a wide-rib torque-tube structure to prevent twisting and deformation.





# FLEXIBLE MACHINING

**PUMA TT** 1800SY A versatile performer



**(A) max. turning diameter of**

**230** mm  
9.1 inch

**(B) max. turning diameter of**

**230** mm  
9.1 inch

**Bar working diameter of**

**65** mm  
2.6 inch

**Y-axis stroke**

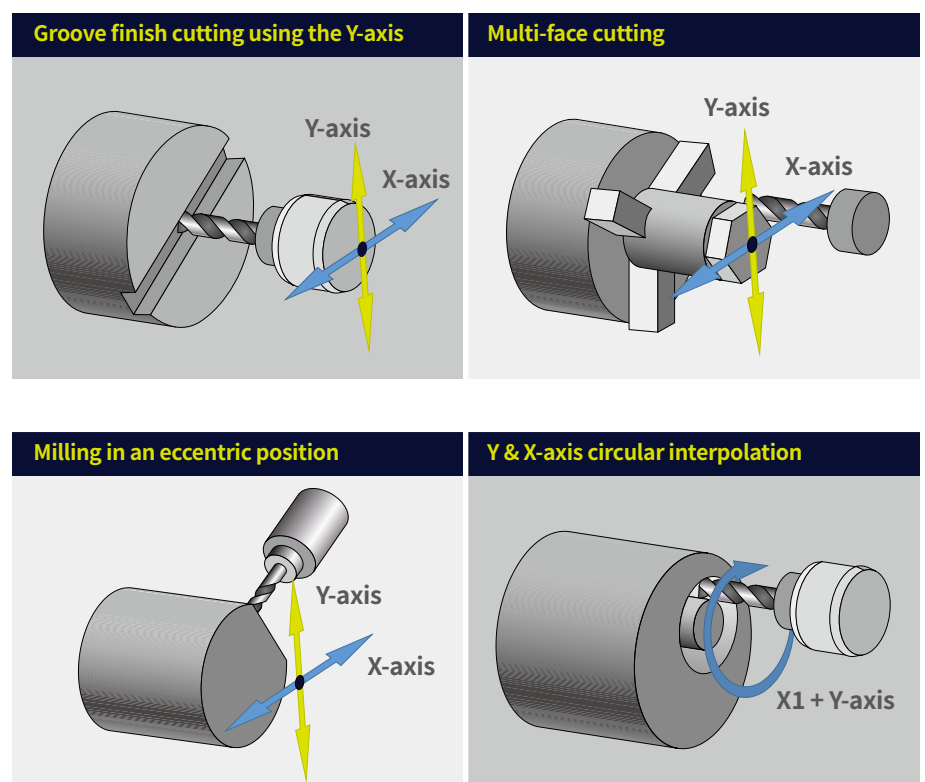
**100** ( $\pm 50$ ) mm  
3.9 ( $\pm 2.0$ ) inch

**y-axis rapid traverse rate**

**7.5** m/min  
295.3 ipm

## Y-axis milling

A wide variety of multi-axis milling cycles can be achieved using the Y-axis.



# SPINDLE

High-speed and high-power spindle delivers impressive productivity.

## Built-in design

The PUMA TT series is equipped with built-in spindles that deliver high-speed and responsiveness. The two opposing spindles provide equally high turning performance using motors with the same speed and power.

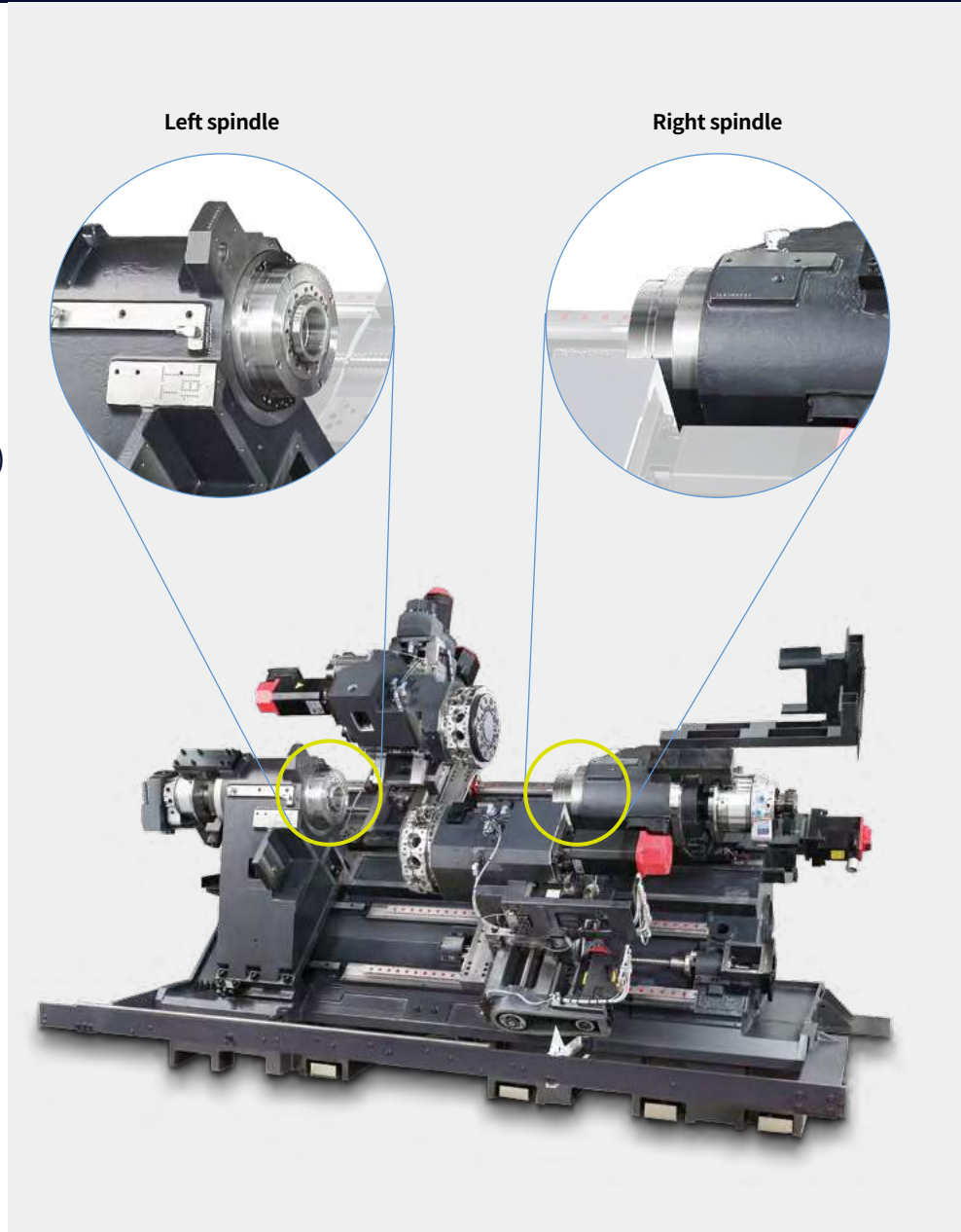
**Left spindle, Right spindle (8 inch)**

### Max. power

**22/18.5 kW**  
29.5 / 24.8 Hp

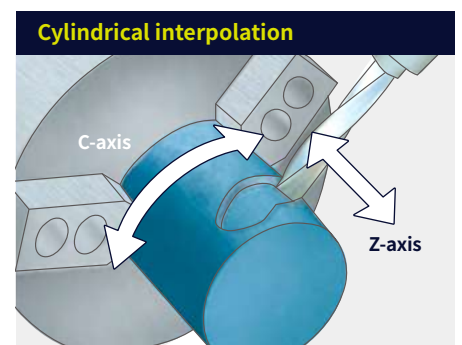
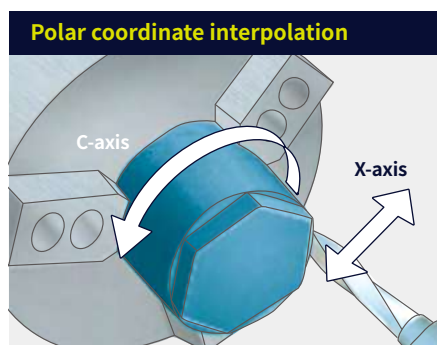
### Max. speed

**5000 r/min**



## C-axis accuracy

The positioning and repeatability of the C-axis has been enhanced.



# TURRETS

Featuring stronger and faster turrets; upgraded servo motors for faster and more accurate tool rotation; and a stabilized structure for higher productivity and heavier-cutting capabilities.

**Turret indexing time** (1 face)

**0.15 s**

**No. of tool stations**

(the same for the upper and lower turret)

**12** station

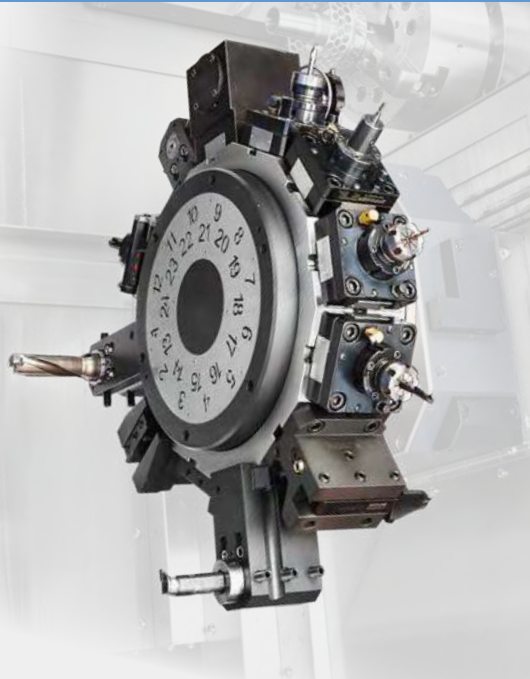
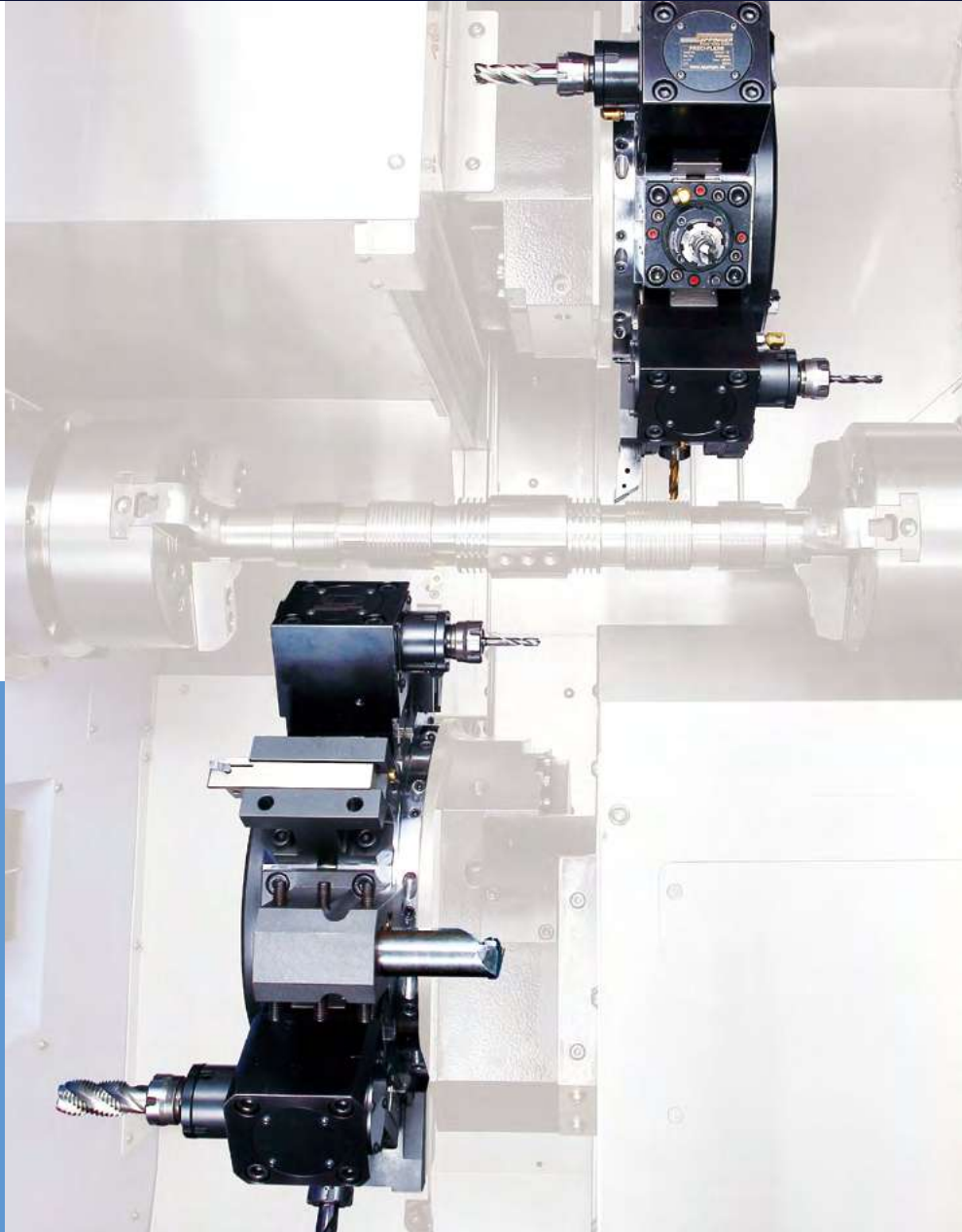
**No. of index positions**

(the same for the upper and lower turret)

**24** index position

## Turret with upgraded speed and rigidity

The newly-designed turret has passed stricter speed and side loading tests. In addition, the cross-roller bearing reduces backlash and improves accuracy due to its improved rigidity. Indexing time has been reduced by 20- 30% compared with previous models.



- Reduce non-cutting time by 10%
- Higher indexing speeds
- Improved accuracy

## Rotary tool structure is highly resistant to thermal displacement

The milling turret, including rotary tools, features a BMT design for higher rigidity. In addition, the minimization of thermal error due to oil and air lubrication of the rotary tools delivers class-leading milling, drilling and tapping performance.



# CUTTING CONCEPTS

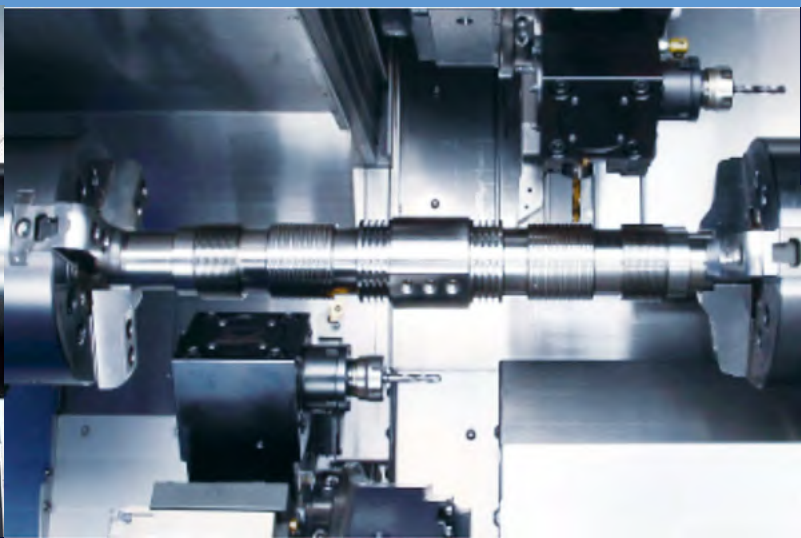
Multi-tasking with left and right spindles and upper and lower turrets optimizes productivity.

## “LONG SHAFT MACHINING BY SYNCHRONISING THE ROTATION OF BOTH SPINDLES” CONCEPT

PUMA TT Series turning centers can double productivity when machining long workpieces through the synchronized control of the left and right spindles and using both the upper and lower turrets for simultaneous machining.



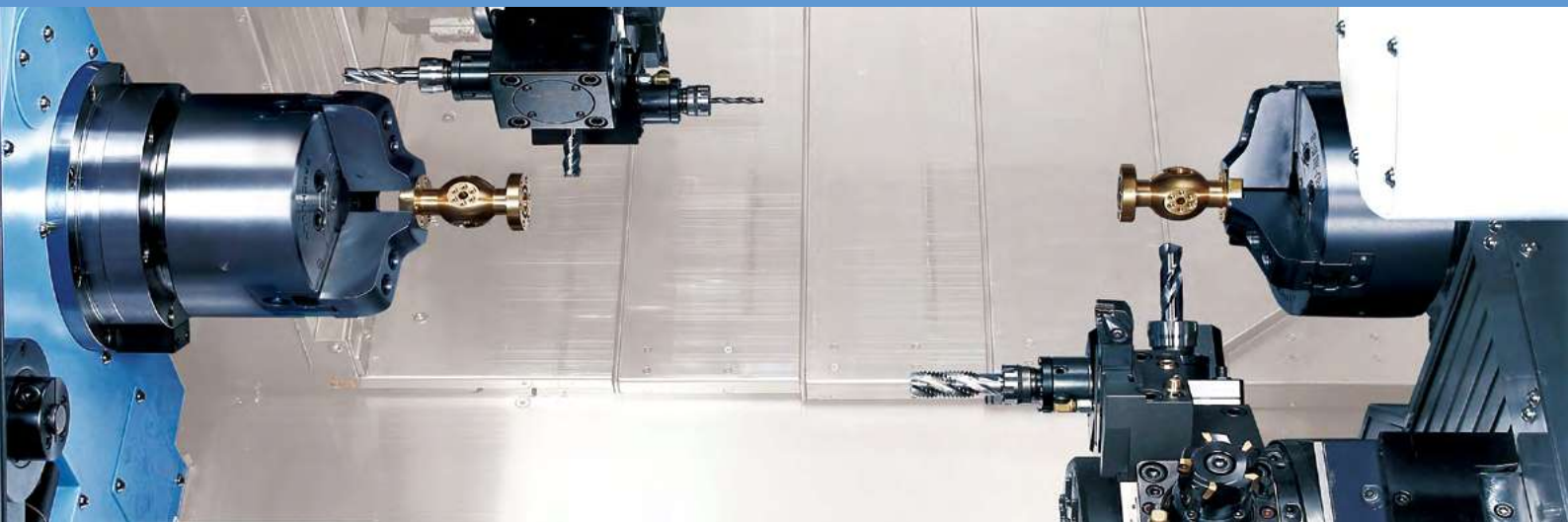
Turning at the same position is carried out using the upper and lower turrets simultaneously.



Different cutting processes can be carried out on a single workpiece using the upper and lower turrets simultaneously.

## “ONE MACHINE, TWO PARTS” CONCEPT

PUMA TT Series turning centers double productivity thanks to the independent, yet simultaneous, operation of the left and right spindles and the upper and lower turrets.



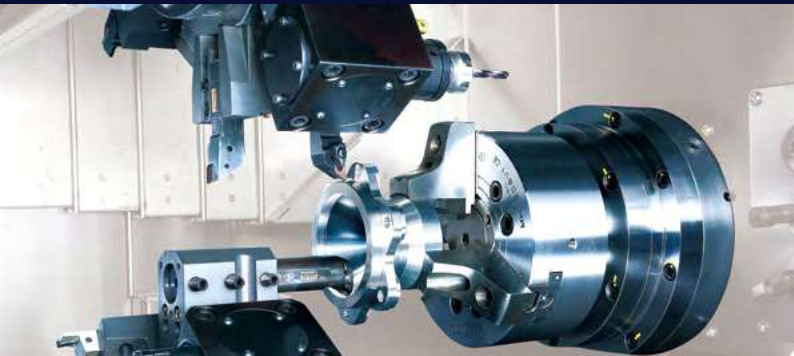


# CUTTING CONCEPTS



## LEFT SPINDLE

Upper and lower turret simultaneously machining with left spindle



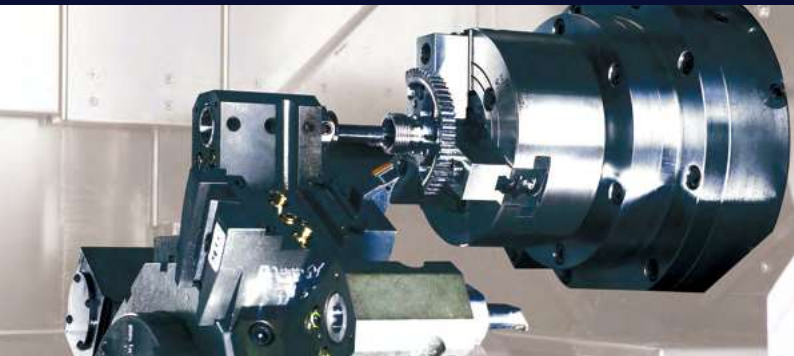
## RIGHT SPINDLE

Upper and lower turret simultaneously machining with right spindle



## LEFT SPINDLE

Gear hobbing and polygon turning



## RIGHT SPINDLE

Internal slotting operation

## “FIRST AND SECOND PROCESS SIMULTANEOUS MACHINING” CONCEPT

The PUMA TT can produce different milled features using its spindles. Example: bolt hole pattern using the right spindle to a keyway machined feature using the left spindle.

### FIRST PROCESS:

Cutting with the left spindle

### PART TRANSFER:

Synchronized rotation and parts feed using the left and right spindles

### SECOND PROCESS:

Rear side cutting with the right spindle



# ONE MACHINE, TWO PROCESSES

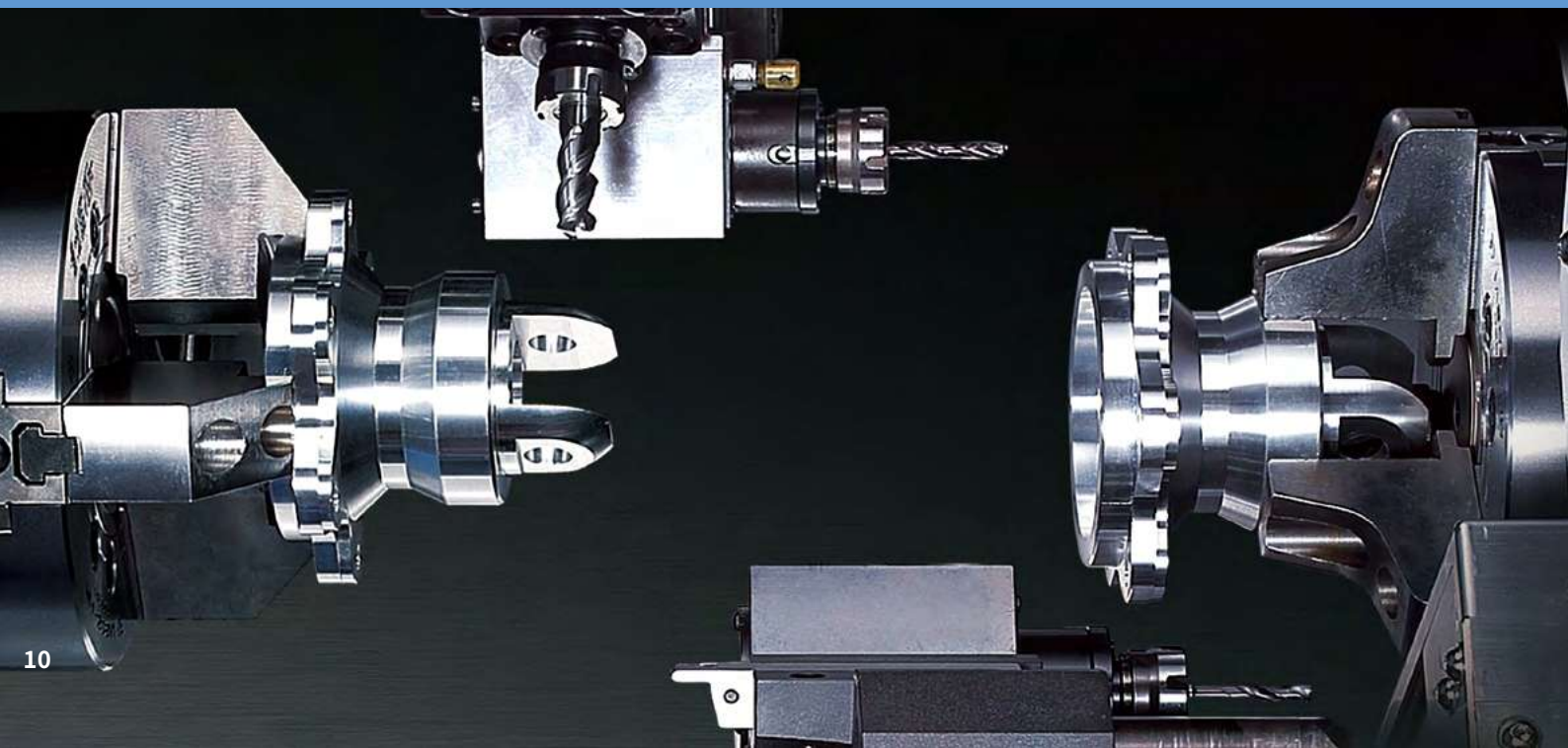
With the adoption of two opposing spindles and upper/lower turrets, the PUMA TT Series can machine both first and second operations simultaneously. Furthermore, the axis travel system, which features high rigidity roller LM guideways and a fast feed rate of 40 m/min, provides speed with process reliability.



TWO OPPOSING SPINDLES AND UPPER AND LOWER TURRETS INSTALLED ON ONE MACHINE

## DIVERSE LINE-UP with LARGE CAPABILITY

Rotary tools can be selected for milling, tapping and drilling, while the Y-axis can be used for cutting inclined or curved surfaces. This process-intensive turning center is capable of conducting multiple processes, further widening its potential and appeal.





# STANDARD | OPTIONAL SPECIFICATIONS

A range of options is available to suit individual requirements.

| Description                              | Features  | PUMA TT1800 series                         |
|--|---|--|
| <b>Chuck (Left / Right)</b>              | 210 mm (8 Inch)   | ●  |
|  | None  | ○  |
| <b>Jaws (Left / Right)</b>               | Soft Jaws   | ●  |
|  | Hardened & ground hard Jaws                               | ○  |
| <b>Chucking option</b>                   | Dual pressure chucking                                    | ○  |
|  | Chuck clamp confirmation                                  | ○  |
| <b>Tailstock</b>                         | Tail center for turret                                    | ○  |
| <b>Coolant pump (60 / 50Hz)</b>          | 1.5 Bar   | ●  |
|  | 4.5/7/10/14.5/20/70 bar                                   | ○  |
| <b>Coolant options</b>                   | Oil skimmer   | ○  |
|  | Coolant chiller   | ○  |
|  | Coolant pressure switch                                   | ○  |
|  | Cooling flow switch                                       | ○  |
|  | High coolant interface                                    | ○  |
|  | Chuck coolant (Left / Right)                              | ○  |
|  | Through spindle coolant(T.S.C) for spindle (Left / Right) | ○  |
| <b>Chip processing options</b>           | Coolant gun   | ○  |
|  | Chip conveyor_Side type                                   | ○  |
|  | Chip conveyor_Rear type                                   | ○  |
|  | Chip bucket   | ○  |
|  | Air blow (Left / Right)                                   | ○  |
| <b>Measurement &amp; automation</b>      | Mist collector  | ○  |
|  | Tool setter (Manual –removable type / Auto )              | ○  |
|  | Parts catcher and box                                     | ○  |
|  | Parts unloader and conveyor                               | ○  |
|  | Work ejector  | ○  |
|  | Auto door   | ○  |
|  | Cut-off confirmation                                      | ○  |
|  | Work / Tool counter                                       | ○  |
|  | Robot interface (PMC I/O, Profibus)                       | ○  |
|  | Bar feeder interface                                      | ○  |
| <b>Optional devices</b>                  | Tool load monitoring                                      | ○  |
|  | Linear scale (X1, X2, Z1, Z2, Y)                          | ○  |
|  | Signal tower  | ○  |
|  | Air gun   | ○  |
|  | Air conditioner for electric cabinet                      | ○  |
|  | Light for electric cabinet                                | ○  |
|  | Extra M-code (4ea)  | ○  |
|  | Auto power off  | ○  |
|  | Quick change tooling(CAPTO)                               | ○  |
|  | <b>Customized special option</b>                          | Coolant level switch : Sensing level - Low |
| Parts unloader and conveyor_Gripper type |   | ○  |
| Automatic top door                       |   | ○  |
| Chip conveyer_Drum filter type           |   | ○  |
| Shower coolant                           |   | ○  |
| Air limit sensing on chuck_preparation   |   | ○  |
| Rotary type window wiper_electrical      |   | ○  |
| TSA (Left / Right)                       |   | ○  |
| Work & tool counter                      |   | ○  |
| Tool setter extension for special chuck  |   | ○  |
| Spindle air curtain (Left)               |   | ○  |
| Spindle air curtain (Right)              |   | ○  |
| MQL system                               | ○   |  |
| Chuck pressure switch                    | ○   |  |

Please contact your DN Solutions representative for detailed machine information.

● Standard ○ Optional X N/A



## Fire Safety Precautions

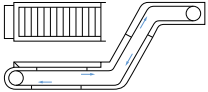
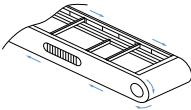
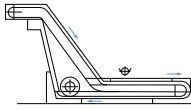
There is a high risk of fire when using non-water-soluble cutting fluids, processing flammable materials, neglecting the controlled and careful use of coolants and modifying the machine without the consent of the manufacturer. Always check the SAFETY GUIDELINES carefully before using the machine.

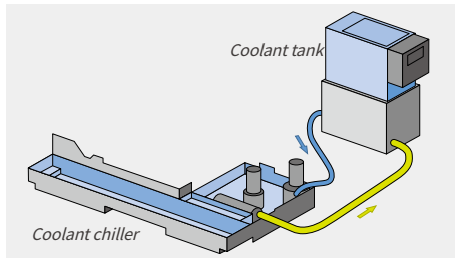


# PERIPHERAL EQUIPMENT

## Chip Conveyor (right side) OPTION

The chip conveyor with its stable design delivers excellent chip disposal, superior operation and maintenance convenience. Users can select the optimum type of conveyor that meets their specific machining and floor space requirements.

| Name        | Hinged belt   | Magnetic scrapper  | Drum filter (Single type)   |
|-------------|---|--|---|
| Application | Steel   | Cast steel, iron   | Steel, cast, nonferrous metals  |
| Features    | <ul style="list-style-type: none"> <li>General use</li> <li>Suitable for steel applications producing 30mm chips or longer</li> </ul> | <ul style="list-style-type: none"> <li>Easy-to-understand manual</li> <li>Chips are scraped up and discharged</li> </ul> | <ul style="list-style-type: none"> <li>Suitable for long and short chips</li> <li>Cooling water filtering function</li> </ul> |
| Shape       |    |   |    |



## Coolant chiller (recommended) OPTION

Coolant chiller is highly recommended to prevent temperature rise and minimize thermal deformation, when using a water-insoluble coolant or high-pressure coolant system of which the power is over 1.5 kw.



## 70 bar high pressure coolant OPTION

70 bar high pressure coolant suitable for high productivity.



## Quick change capto OPTION

The Quick-change tool system simplifies tool change operations. Recommended for users who need to change tools frequently or who need to reduce set-up times.

## Optional equipment

### Auto tool setter



### Coolant blower



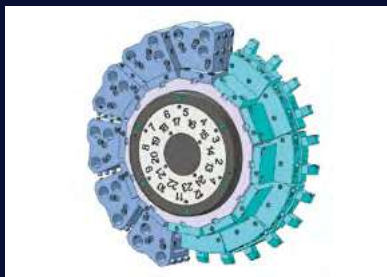
### Signal tower



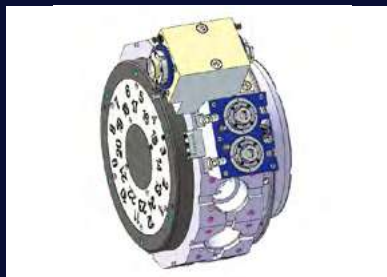
### Collet chuck



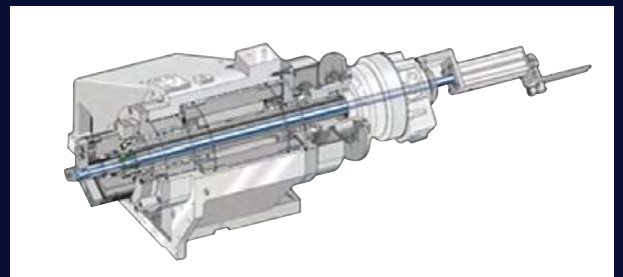
### ID/OD special holder (each turret 12ea/tool 24ea)



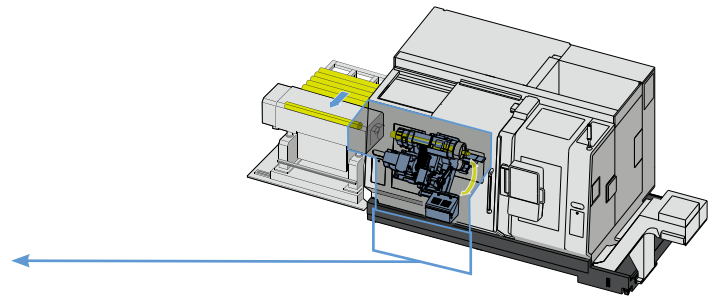
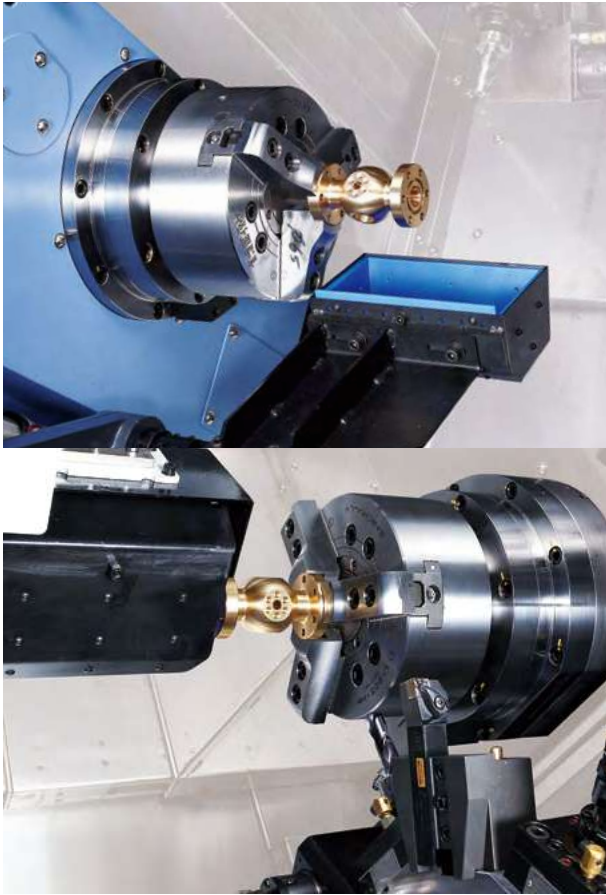
### Milling special holder (each turret 12ea/tool 24ea)



### Work ejector

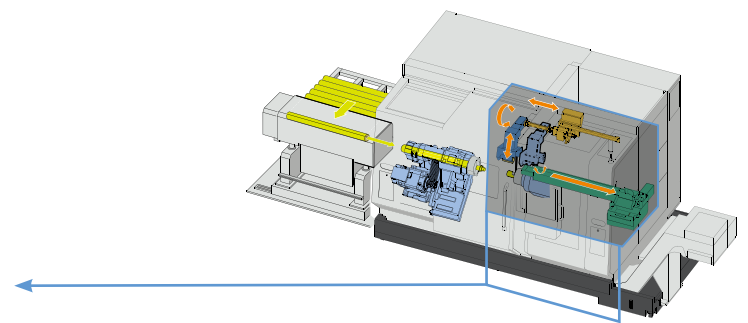


# PERIPHERAL EQUIPMENT



## Left spindle parts catch OPTION

Single operation parts produced on the left spindle, or bar remnants can be ejected into the bucket.



## Right spindle parts unloader and ejector OPTION

Work processed by the right spindle is delivered to the parts unloader by the work ejector and then discharged to the parts conveyor.

## Maximum material size for unloader / conveyor system

### Max. work diameter

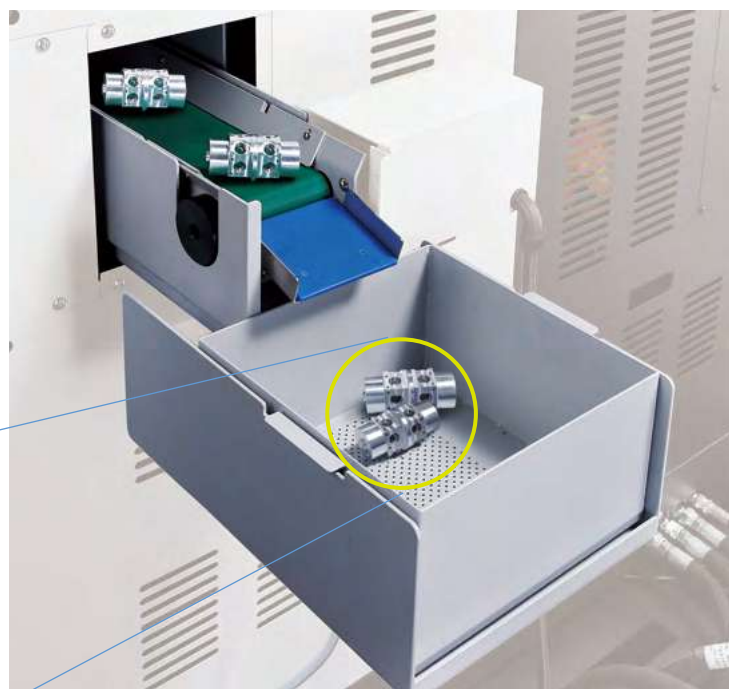
**Ø65** mm  
Ø2.6 inch

### Max. work length

**150** mm  
5.9 inch

### Max. work weight

**3** kg  
6.6 lb



## Parts conveyor OPTION

Finished workpieces are transferred to the indexable output belt conveyor which discharges them to a receiving container.

# DN SOLUTIONS FANUC i PLUS

DN Solutions Fanuc i Plus maximizes customer productivity and convenience.

## 15" Screen + New OP

DN Solutions Fanuc i Plus' operation panel enhances operating convenience by incorporating common-design buttons and layout. It features a Qwerty keyboard for fast and easy data input and operation.

### DN Solutions Fanuc i Plus

- 15-inch color display
- Intuitive and user-friendly design

### USB and PCMCIA card QWERTY keyboard

- EZ-Guide i standard
- Ergonomic operator panel
- 2MB Memory
- Hot keys



### iHMI touchscreen OPTION

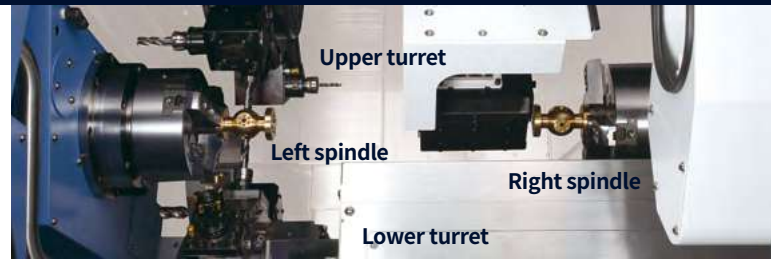
iHMI provides an intuitive interface that uses a touchscreen for quick and easy operation.

### Range of applications

Providing various applications related to planning, machining, improvement and utility, for customer convenience.

### Real-time custom macro function OPTION

During operation of the parts unloader of the right spindle, this function allows the lower turret to conduct the cutting operation for the left spindle. This function also further improves the productivity.



## NUMERIC CONTROL SPECIFICATIONS

FANUC

| Division                    | Item  | Specifications                            | MS                        | SY                         |
|-----------------------------|---|---|---------------------------|----------------------------|
|                             |   |   | DN Solutions Fanuc i Plus | DN Solutions Fanuc i Plus  |
| Controlled axis             | Controlled axes   |   | 7 (X1,Z1,C1, X2,Z2C2,A)   | 8 (X1,Z1,C1,Y, X2,Z2,C2,A) |
|                             | Simultaneously controlled axes                              |   | 4 axes (each path)        | 4 axes (each path)         |
| Data input/output           | Fast data server  |   | ○                         | ○                          |
|                             | Memory card input/output                                    |   | ●                         | ●                          |
|                             | USB memory input/output                                     |   | ●                         | ●                          |
|                             | Large capacity memory(2GB)                                  | Only with Fanuc i Plus iHMI               | ○                         | ○                          |
| Interface function          | Embedded ethernet   |   | ●                         | ●                          |
|                             | Fast ethernet   |   | ○                         | ○                          |
|                             | Enhanced embedded ethernet function                         |   | ●                         | ●                          |
| Operation                   | DNC operation   | Included in RS232C interface.             | ●                         | ●                          |
|                             | DNC operation with memory card                              |   | ●                         | ●                          |
| Program input               | Workpiece coordinate system                                 | G52 - G59                                 | ●                         | ●                          |
| Feed function               | AI contour control I  | G5.1 Q_, 40 Blocks                        | ●                         | ●                          |
|                             | AI contour control II                                       | G5.1 Q_, 200 Blocks                       | ○                         | ○                          |
| Operation guidance function | EZ Guidei (Conversational Programming Solution)             |   | ●                         | ●                          |
|                             | iHMI with machining cycle                                   | Note *1) Only with 15" Touch LCD standard | ○ *1)                     | ○ *1)                      |
|                             | Multi path function   | Supporting 2 or 3 path machine            | ●                         | ●                          |
|                             | EZ Operation package  |   | ●                         | ●                          |
| Setting and display         | CNC screen dual display function                            |   | ●                         | ●                          |
| Network                     | FANUC MTConnect   |   | ●                         | ●                          |
|                             | FANUC OPC UA  |   | ⊕                         | ⊕                          |
| Others                      | Display unit  | 15" color LCD                             | ●                         | ●                          |
|                             |   | 15" color LCD with touch panel            | ○                         | ○                          |
|                             | Part program storage size & Number of registerable programs | 1280M(512KB)_1000 programs                | X                         | X                          |
|                             |   | 5120M(2MB)_1000 programs                  | ●                         | ●                          |

● Standard ● Optional X N/A ○ Available

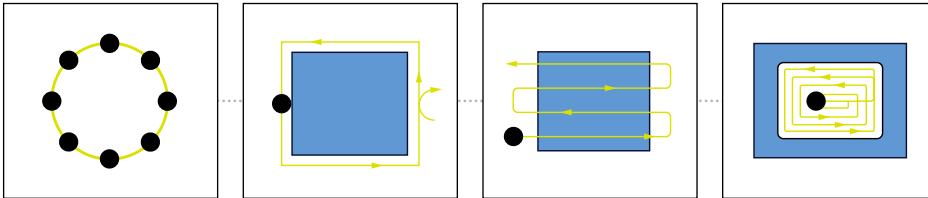


# DN SOLUTIONS FANUC i PLUS

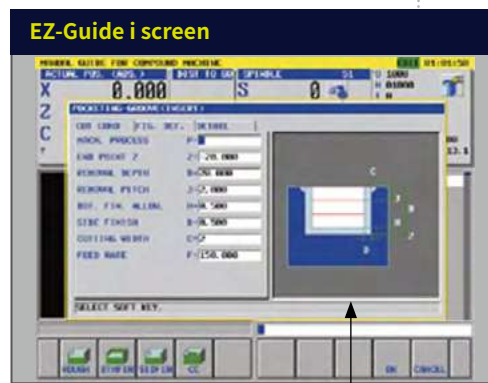
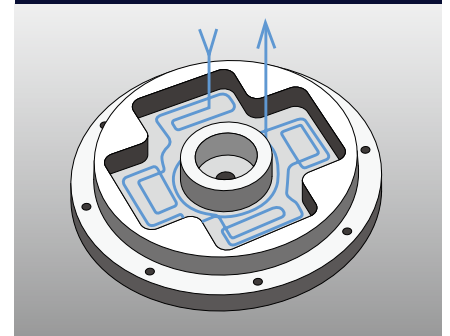
## EZ-Guide i

Using the DN Solutions EZ-Guide i, users can create a cutting program for any desired shape, including patterns, by entering just the dimensions.

Example programming : Cutting shape



## Example part



Enter the dimensions of the shape

## Automatic creation of cutting program

```
O7000 (SAMPLE PROGRAM) ;
...
M3 S1500 ;
G0 X50. Y125. ;
G0 Z30. ;
G1040 T0.5 J3. H0.2 K0.5 ... ;
G1020 H120. V50. U37. W68. ... ;
G0 Z80. ;
M5 ;
```

A cutting program is automatically created with the entered values.

## EZ Work

DN Solutions's EZ Work supports the user with functions relating to tool data, error diagnostics, set up and machine monitoring.

### Tool monitoring screen



### Tool load monitoring function

During cutting operation, abnormal load caused by wear or damage of the tool is detected and an alarm is triggered to prevent further damage.

### Parts unloader maintenance and service screen



### Convenience of maintenance and service

The condition and service procedures of the sensors are provided for easy maintenance and servicing of major units.

### Q-setter Automatic measurement



### Crash avoid check

Set the interference area between turret and sub spindle to avoid collision.



### Tool management



### Convenient set up for peripheral equipment

Helps tool setter guide, work setting, tailstock setting, and other measurement and parameter control to reduce setting-up time and facilitates operation.

# CONVENIENT OPERATION

Siemens 840D

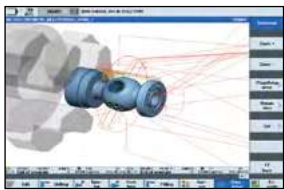
## 21.5 inch display + New OP

Two path programs are displayed simultaneously in the large 21.5-inch screen for enhanced user convenience.

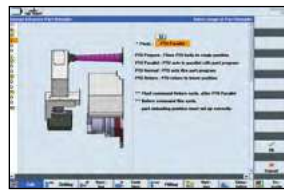
- 21.5-inch display
- 6GB user memory
- USB (standard)
- QWERTY keyboard



## Convenient conversational functionality



**Cutting and operation support function**  
This function shows a cutting and tool path simulation in real-time.



Shop-turn mode  
[various]  
↓  
[attachments]



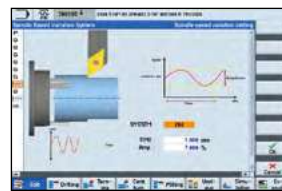
[Custom]  
↓  
[Protection zones]

**Operation safety function**  
Protection Zone Synchronized Actions checks the interference between the turret and the spindle to prevent collisions caused by operator error.



[offset]  
↓  
[operating parameter]  
↓  
[TC service]

**Maintenance and service convenience function**  
Maintenance and service of major equipment and peripheral devices, including the timer and parts counter settings can be easily undertaken.



[various]  
↓  
[attachment]  
↓  
[DSSV]

**Machining accuracy improvement**  
The NC controls spindle speed at an optimal level for precision threading and turning, making it possible to automatically improve surface roughness.



Before applying the function  
After applying the function

# NUMERIC CONTROL SPECIFICATIONS

SIEMENS

| Division                                 | Item  | Specifications  | MS                         |        | SY                           |        |
|--|---|---|----------------------------|--------|------------------------------|--------|
|  |   |   | S828D                      | S840D  | S828D                        | S840D  |
| Controlled axis                          | Controlled axes                                   |   | X1,Z1,C1,X2,Z2,C2,Z3,C3,C4 |        | X1,Z1,C1,X2,Z2,C2,Z3,C3,C4,Y |        |
|  | Simultaneously controlled axes                    |   | 4 axes                     | 4 axes | 4 axes                       | 4 axes |
| Data input/output                        | Memory card input/output                          |   | X                          | X      | X                            | X      |
|  | USB memory input/output                           |   | ●                          | ●      | ●                            | ●      |
| Interface function                       | Ethernet  | (X130)  | ○                          | ●      | ○                            | ●      |
| Operation                                | On network drive                                  | (without EES option, Extcall)   | ○                          | ●      | ○                            | ●      |
|  | On USB storage medium, e.g. memory stick          | (without EES option, Extcall)   | ●                          | ●      | ●                            | ●      |
| Program input                            | Workpiece coordinate system                       | G54 - G59, G507 - G599  | ●                          | ●      | ●                            | ●      |
|  | Advanced surface                                  |   | X                          | ●      | X                            | ●      |
| Feed function                            | Top surface                                       |   | X                          | X      | X                            | X      |
|  | Look ahead number of block                        |   | 1                          | 1000   | 1                            | 1000   |
| Programming & Editing function           | 3D simulation, finished part                      |   | ●                          | ●      | ●                            | ●      |
|  | Simultaneous recording                            |   | ●                          | ●      | ●                            | ●      |
|  | DXF reader for PC integrated in SINUMERIK operate |   | ○                          | ○      | ○                            | ○      |
| Operation guidance function              | Shopturn  |   | ●                          | ○      | ●                            | ●      |
|  | EZ operation package                              |   | ●                          | ●      | ●                            | ●      |
| Setting and display                      | Operation via a VNC viewer                        |   | ●                          | ●      | ●                            | ●      |
| Network                                  | MTConnect   |   | ⊕                          | ⊕      | ⊕                            | ⊕      |
|  | OPCUA   |   | ○                          | ○      | ○                            | ○      |
| Others                                   | Display unit                                      | 15.6" color display with touch screen(SW4.9)  | ●                          | ○      | ●                            | ○      |
|  |   | 21.5" color display with touch screen(SW4.9)  | X                          | ●      | X                            | ●      |
|  | Part program storage size                         | CNC user memory 10 MB   | ●                          | ●      | ●                            | ●      |
|  |   | CNC user memory 100 MB  | ○                          | ○      | ○                            | ○      |
|  |   | CNC user memory 6GB   | X                          | ○      | X                            | ○      |
|  |   | CNC user memory 40GB (with PCU or IPC)  | X                          | ○      | X                            | ○      |
|  |   | CNC user memory without limit(Execution from external storage devices)(EES / Using by USB or Network) | ○                          | ○      | ○                            | ○      |
| HMI user memory for CNC part program 6GB | X   | ●   | X                          | ●      |                              |        |

● Standard ● Optional X N/A ○ Available

# POWER | TORQUE

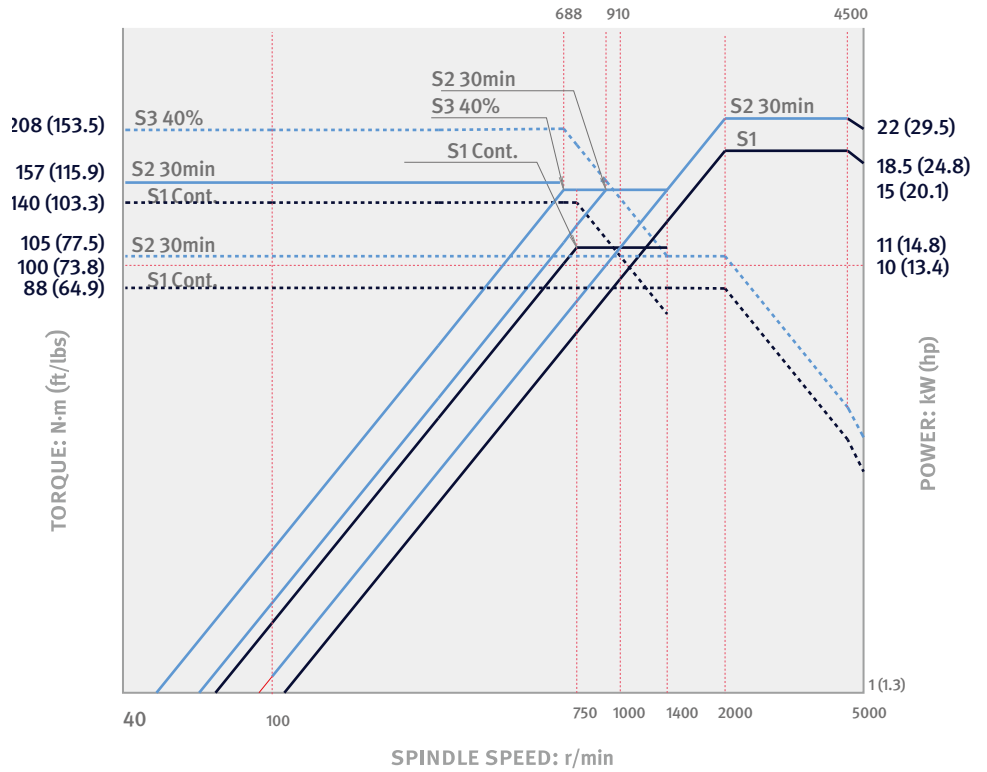
FANUC

## Left and Right spindles (built-in)

Max. spindle speed : **5000 r/min**

Max. power : **22 kW**  
29.5 Hp

Max Torque : **208 N·m**  
153.5 ft-lbs

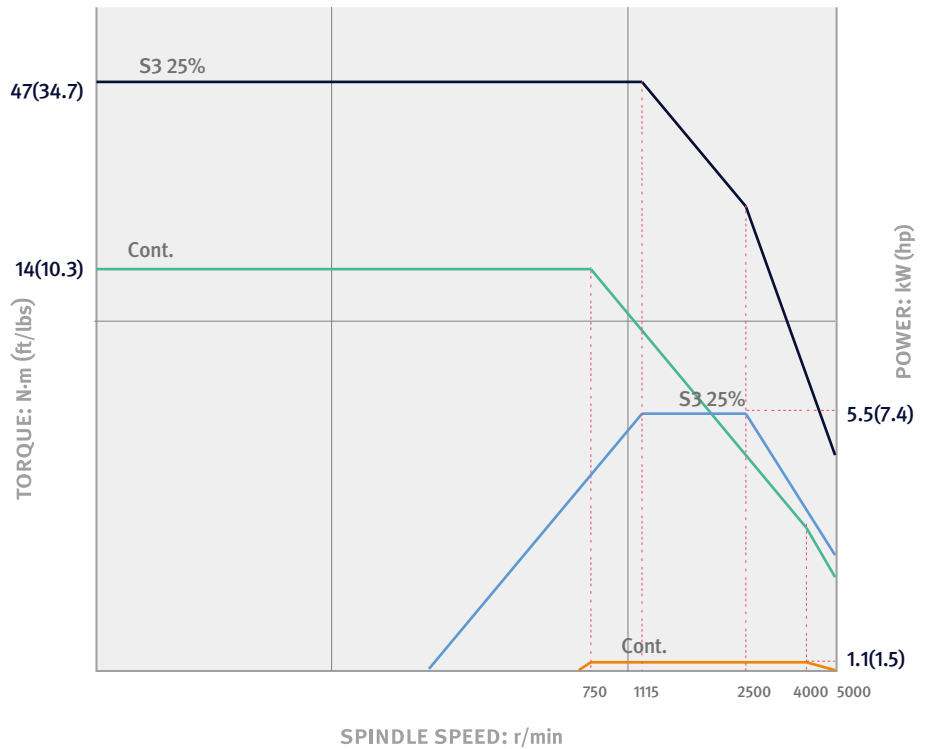


## Rotary tool

Max. spindle speed : **5000 r/min**

Max. power : **5.5 kW**  
7.4 Hp

Max Torque : **47 N·m**  
34.7 ft-lbs





# POWER | TORQUE

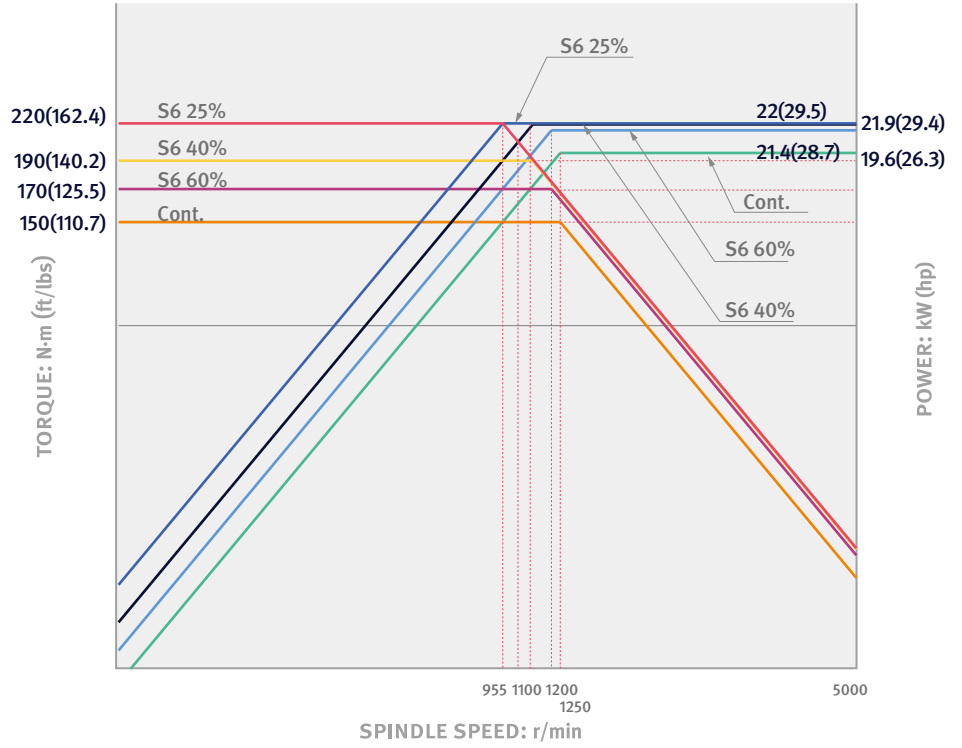
SIEMENS

## Left and Right spindles (built-in)

Max. spindle speed : **5000** r/min

Max. power : **22** kW  
29.5 Hp

Max Torque : **220** N·m  
162.4 ft-lbs

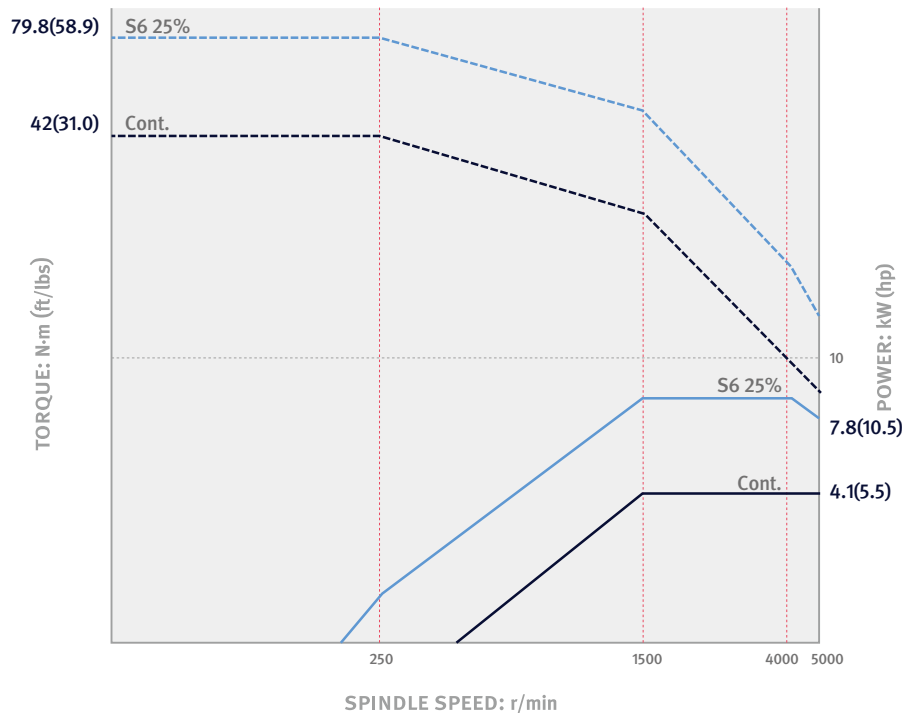


## Rotary tool

Max. spindle speed : **5000** r/min

Max. power : **7.8** kW  
10.5 Hp

Max Torque : **79.8** N·m  
58.9 ft-lbs





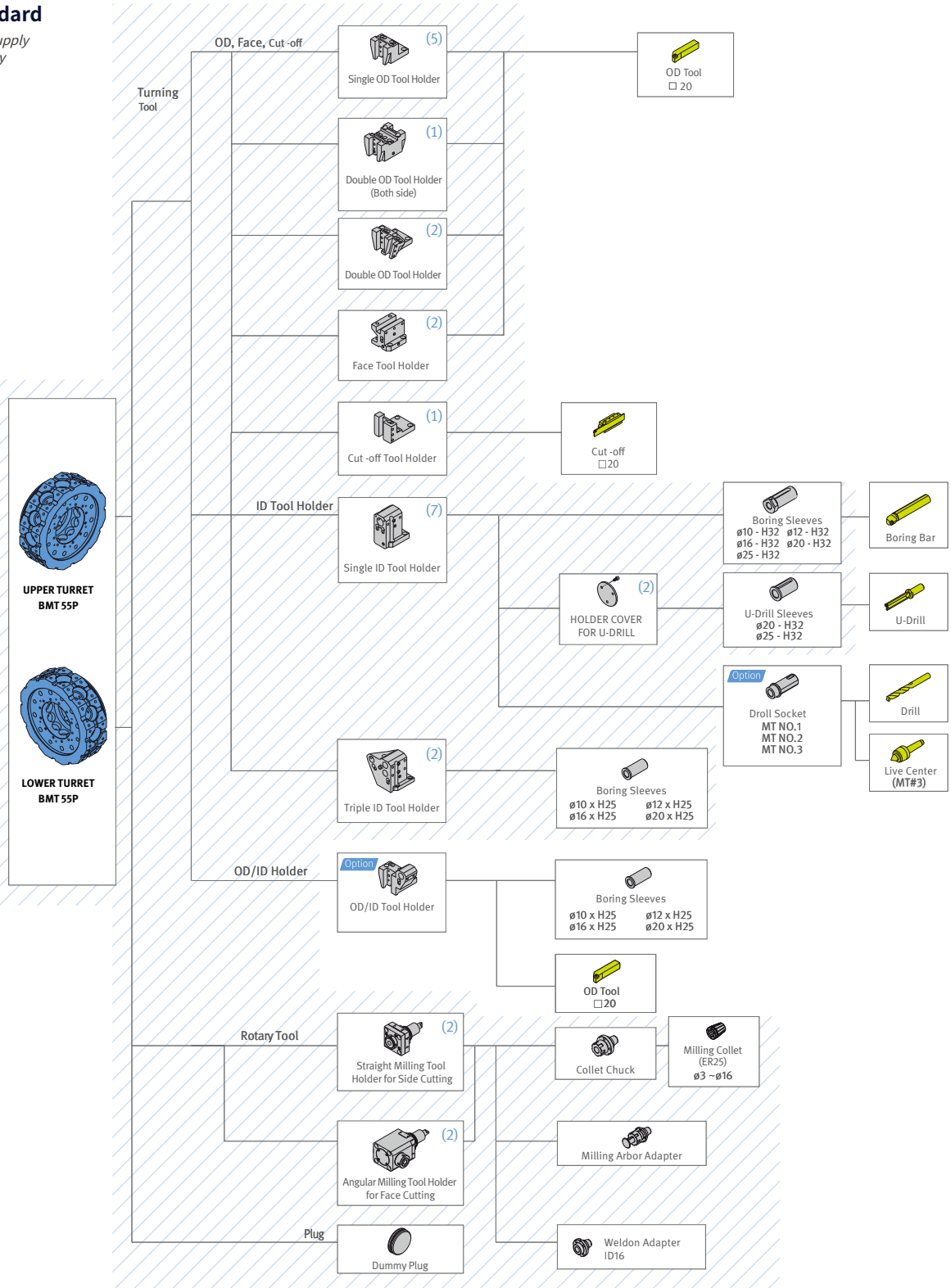
# TOOLING SYSTEM

PUMA TT1800 MS / SY

Unit : mm (inch)

## Standard

\* ( ) Supply quantity

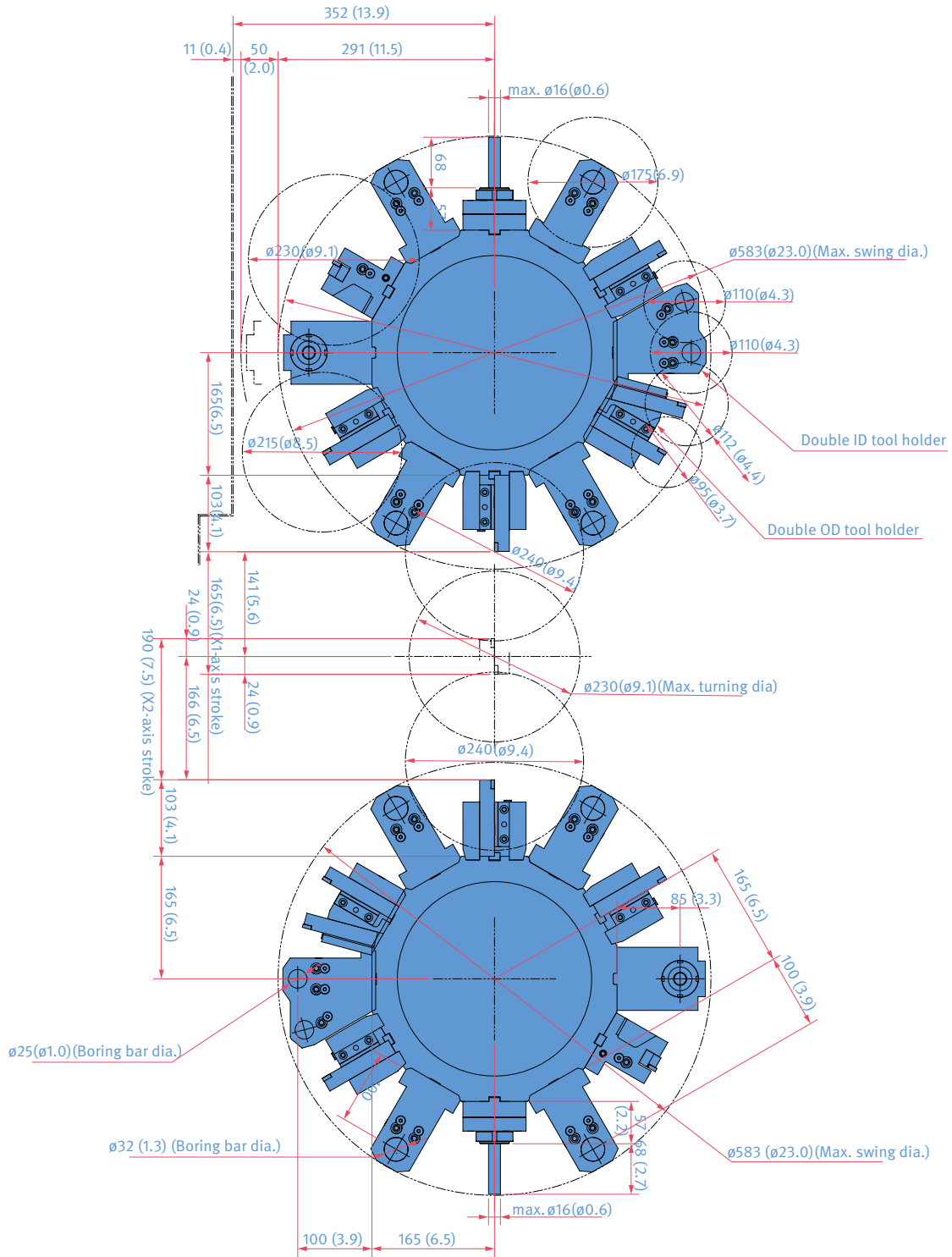




# TOOL INTERFERENCE DIAGRAM

PUMA TT1800 MS / SY

Unit : mm (inch)

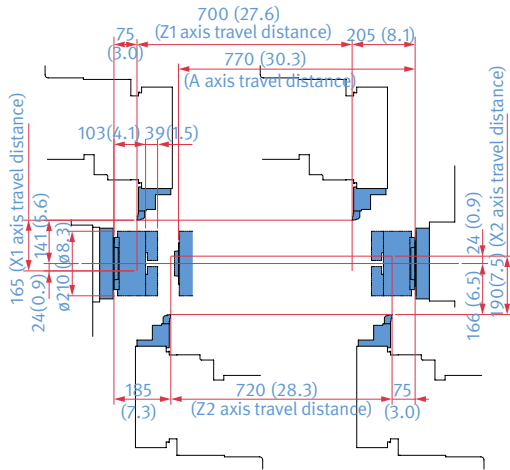


# WORKING RANGE DIAGRAM

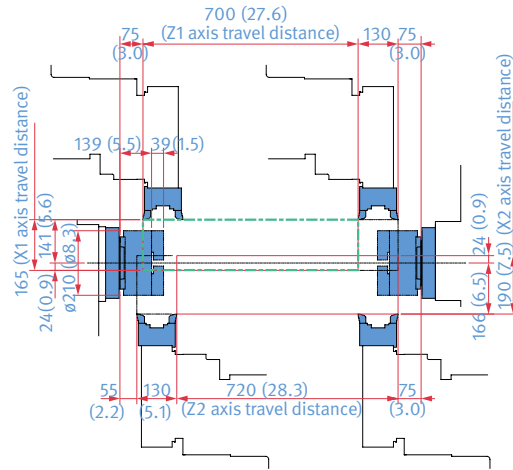
PUMA TT1800 MS / SY

Unit : mm (inch)

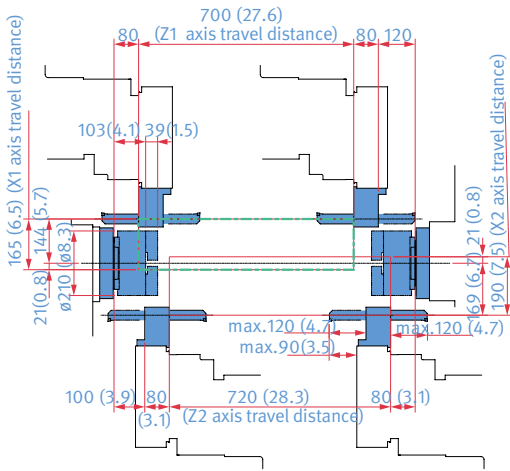
## SINGLE OD TOOL HOLDER



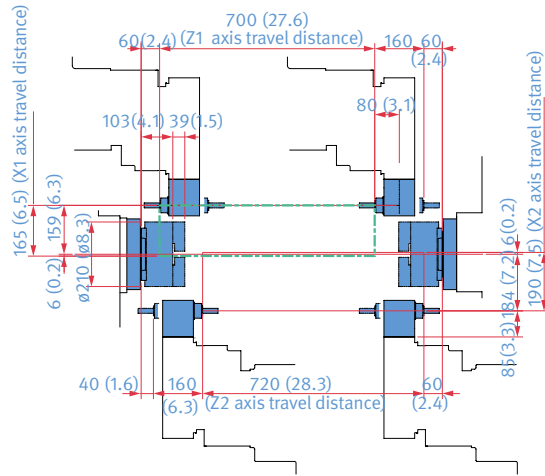
## DOUBLE OD TOOL HOLDER



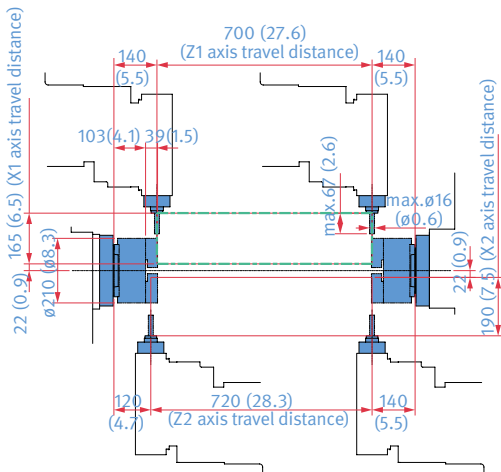
## ID TOOL HOLDER



## ANGULAR MILLING HEAD

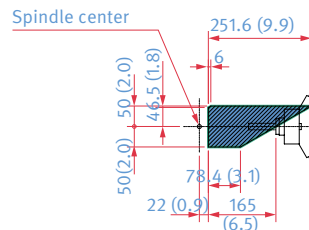


## STRAIGHT MILLING HEAD

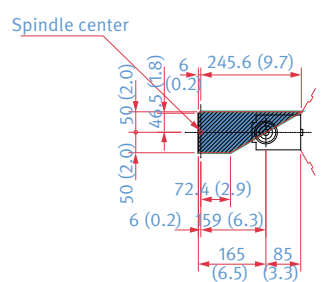


## Y axis TRAVEL DISTANCE

### Straight milling head



### Angular milling head



# MACHINE SPECIFICATIONS

## PUMA TT1800 MS / SY

| Description                  |   | Unit           | PUMA TT1800MS  | PUMA TT1800SY  |             |
|------------------------------|---|----------------|--|----------------|-------------|
| Capacity                     | Swing over bed                                      | mm (inch)      | 230 (9.1)  |                |             |
|                              | Swing over saddle                                   | mm (inch)      | 230 (9.1)  |                |             |
|                              | Recommended turning diameter                        | mm (inch)      | 210 (8.3)  |                |             |
|                              | Max. turning diameter                               | mm (inch)      | Upper turret: 230 (9.1) / Lower turret: 230 (9.1)      |                |             |
|                              | Max. turning length                                 | mm (inch)      | 230 (9.1)  |                |             |
|                              | Chuck size  | inch           | 8  |                |             |
|                              | Bar working diameter                                | mm (inch)      | 65 (2.6)   |                |             |
| Feedrate                     | Travel distance                                     | X1 / 2 axes    | mm (inch) X1: 165 (6.5) / X2: 190 (7.5)                |                |             |
|                              |   | Z1 / 2 axes    | mm (inch) Z1: 700 (27.6) / Z2: 720 (28.3)              |                |             |
|                              |   | Y-axis         | mm (inch)  | -              | 100 (3.9)   |
|                              |   | A-axis         | mm (inch)  | 770 (30.3)     |             |
|                              | Rapid traverse                                      | X1 / 2 axes    | m/min (ipm)  | 20 (787.4)     |             |
|                              |   | Z1 / 2 axes    | m/min (ipm)  | 20 (787.4)     |             |
|                              |   | Y-axis         | m/min (ipm)  | -              | 7.5 (295.3) |
|                              |   | A-axis         | m/min (ipm)  | 40 (1574.8)    |             |
| Left spindle / Right spindle | Spindle speed                                       | r/min          | 5000   |                |             |
|                              | Spindle motor power (S2 30min./S1 Cont.)            | kW (Hp)        | 22/18.5 (29.5/24.8)                                    |                |             |
|                              | Spindle motor power (SIEMENS) (S6 25%/ S1 Cont.)    | kW (Hp)        | 22/19.6 (29.5/26.3)                                    |                |             |
|                              | Max. spindle torque (FANUC)                         | N · m (ft-lbs) | 208 (153.5)  |                |             |
|                              | Max. spindle torque (SIEMENS)                       | N.m (ft-ibs)   | 220 (162.4)  |                |             |
|                              | Spindle nose  | ASA            | A2#6   |                |             |
|                              | Spindle bearing diameter                            | mm (inch)      | 120 (4.7)  |                |             |
|                              | Spindle inner diameter                              | mm (inch)      | 76 (3.0)   |                |             |
|                              | C-axis min. indexing angle                          | deg            | 360 (in 0.001deg.increment)                            |                |             |
| Turret                       | No. of tool stations (Upper + Lower)                | ea             | 24 + 24*   |                |             |
|                              | OD tool size  | mm (inch)      | 20 x 20 (0.8 x 0.8)                                    |                |             |
|                              | Max. ID tool size                                   | mm (inch)      | 32 (1.3)   |                |             |
|                              | Turret Indexing time                                | sec            | 0.15   |                |             |
|                              | Max. rotary tool speed                              | r/min          | 5000   |                |             |
|                              | Rotary tool motor power (FANUC) (S3 25%/S1 Cont.)   | kW (Hp)        | 5.5/1.1 (7.4/1.5)                                      |                |             |
|                              | Rotary tool motor power (SIEMENS) (S6 25%/S1 Cont.) | kW (HP)        | 7.8/4.1 (10.5/5.5)                                     |                |             |
| Power source                 | Power consumption                                   | kVA            | 75.21(FANUC) / 92.02(SIEMENS)                          |                |             |
| Machine dimensions           | Length  | mm (inch)      | 3905 (153.7)   |                |             |
|                              | Width   | mm (inch)      | 2070 (81.5)  |                |             |
|                              | Height  | mm (inch)      | 2080 (81.9)  |                |             |
|                              | Weight  | kg (lb)        | 8800 (19400.4)   | 8800 (19400.4) |             |
| Control                      | NC system   |                | DN Solutions Fanuc i Plus {FANUC 31i / SIEMENS 840D}** |                |             |

\* In case of applying double type tool holder for turning (for internal and external machining. \*\*{ } : option



# WHY Y-AXIS?

---

## DOUBLE THE PRODUCTIVITY

Adding a single Y-axis to your machine allows for single-setup efficiency and a new level of accuracy.

But if you add a dual Y-axis—as you can in the PUMA TT series—the productivity difference is so striking that you won't ever go back.



## DUAL POWER

---

The PUMA TT series doubles productivity with independently-operating left/right spindles and upper/lower turrets. What's more, the lower Y-axis increases productivity 20% more than having only an upper Y-axis. (PUMA TT1300/2100SY)

## MORE VERSATILITY

---

With a Y-axis (or, in the case of the PUMA TT, a dual Y-axis), machine shops are capable of a wide variety of multi-axis milling cycles. That means there's a greater potential for done-in-one parts.



The DN Solutions promise, MACHINE GREATNESS, has two important meanings. The first is simple: DN Solutions makes great machines. The second is a challenge to our end-users. With a product line that is this comprehensive, accurate and reliable, we equip our customers to machine greatness. **The big question: *Why should you choose DN Solutions over other options?***

Here's why...



**MACHINE  
GREATNESS™**



WHAT YOU MAKE AND HOW YOU MAKE IT MATTERS—SO MAKE IT  
GREAT WITH DN SOLUTIONS.

## UNBEATABLE MACHINES

You won't find a more comprehensive range or a better combination of value, performance and reliability anywhere else.

---

## ROBUST PRODUCT LINE

We offer an impressive range of machine models and hundreds of configurations. Whatever your machining needs and requirements, there's a DN Solutions for you.

---

## READILY AVAILABLE - ANYWHERE IN THE WORLD

Machining centres (including 5-axis machines), lathes, multi-tasking turning centres and mill-turn machines, and horizontal borers with best-in-class specifications are all available...ready to install.

---

## EXPERT SERVICE

Our dedicated, experienced and knowledgeable team is totally committed to improving your productivity, growth and success.



# CUSTOMER SUPPORT AND SERVICES

**We're there for you whenever you need us.**

We help our customers operate at maximum efficiency by providing them with a range of tried, tested and trusted services - from pre-sales consultancy to post-sales support.



## FIELD SERVICES

- On-site service
- Machine installation and testing
- Scheduled preventive maintenance
- Machine repair service



## PARTS SUPPLY

- Supplying a wide range of original DN Solutions spare parts
- Parts repair service



## TRAINING

- Programming, machine setup and operation
- Electrical and mechanical maintenance
- Applications engineering



## TECHNICAL SUPPORT

- Supports machining methods and technology
- Responds to technical queries
- Provides technical consultancy



# RESPONDING TO CUSTOMERS ANYTIME, ANYWHERE

## DN Solutions Global Network

DN Solutions provides systems-based professional support services, before and after the machine tool sale, by responding quickly and efficiently to customers. By supplying spare parts, product training, field service and technical support, we provide the expert care, attention and assistance our customers expect from a market leader.



Global sales and service support network

|            |  |
|------------|--|
| <b>4</b>   | <b>Corporations</b>  |
| <b>155</b> | <b>Dealer networks</b>   |
| <b>51</b>  | <b>Technical centers</b><br>Technical Center, Sales Support,<br>Service Support, Parts Support |
| <b>200</b> | <b>Service posts</b>   |
| <b>3</b>   | <b>Factories</b>   |





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\* For more details, please contact DN Solutions.

\* Specifications and information contained within this catalogue may be changed without prior notice.